



Hadar Jacobson

Art in Metal Clay

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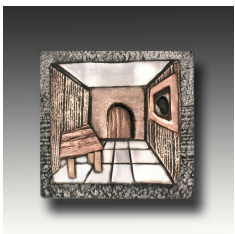
Compatibility of Hadar's Metal Clays

**What One-fire metal clays can be fired together in the same piece,
and at what schedule?**

For firing instructions please refer to the file
http://artinsilver.com/One-fire-clays_instruction_manual.pdf

Sample Piece	Combination	Firing schedule
	Copper (inlay) in Bronze/ Brilliant Bronze	One firing: 1460°F (brick); 1510°F (muffle)
	Bronze/ Brilliant Bronze (inlay) in copper	Two firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1460°F (brick); 1510°F (muffle)
	White Bronze (inlay) in copper	Two firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1350°F (brick); 1400°F (muffle)
	Bronze/ Brilliant Bronze and White Bronze (inlay) in copper	Three firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1460°F (brick); 1510°F (muffle) 3. 1350°F (brick); 1400°F (muffle)

	Bronze/Brilliant Bronze (overlay) on Low-shrinkage Steel XT	Two firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1460°F (brick); 1510°F (muffle)
	Bronze/Brilliant Bronze (inlay) in Low-shrinkage Steel XT	Two firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1460°F (brick); 1510°F (muffle)
	Bronze/Brilliant Bronze and Low-shrinkage Steel XT	Two firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1460°F (brick); 1510°F (muffle)
	White Bronze (inlay) in Low-shrinkage Steel XT	Two firings: 1. 1900°F (brick); 1950°F (muffle) 2. 1350°F (brick); 1400°F (muffle)
	Champagne/Dark Champagne Bronze and Low shrinkage Steel XT	One firing: 1750°F (brick); 1800°F (muffle)
	Copper, Champagne/Dark Champagne Bronze, and Low shrinkage Steel XT	One firing: 1750°F (brick); 1800°F (muffle)
	Mokume-gane (copper, bronze/Brilliant Bronze, and Pearl Grey Steel) inlay in bronze/Brilliant Bronze	One firing: 1460°F (brick); 1510°F (muffle)

	Mokume-gane (bronze/Brilliant Bronze, Pearl Grey Steel)	One firing: 1460°F (brick); 1510°F (muffle)
	Mokume-gane (Pearl Grey Steel and White Bronze) inlay in Low-shrinkage steel XT	Two firings: 1. 1900°F (brick); 1510°F (muffle) 2. 1350°F (brick); 1400°F (muffle)
	Mokume-gane (Copper and White Bronze) inlay in copper	Two firings: 1. 1900°F (brick); 1510°F (muffle) 2. 1350°F (brick); 1400°F (muffle)
	Rose Bronze and Pearl Grey Steel/Low-shrinkage Steel XT	One firing: 1750°F (brick); 1800°F (muffle)
	Copper and Low shrinkage Steel XT	One firing: 1900°F (brick); 1950°F (muffle)
	White Satin and copper	One firing: 1750°F (brick); 1800°F (muffle)
	White Satin, Copper, and Champagne/dark Champagne Bronze	One firing: 1750°F (brick); 1800°F (muffle)